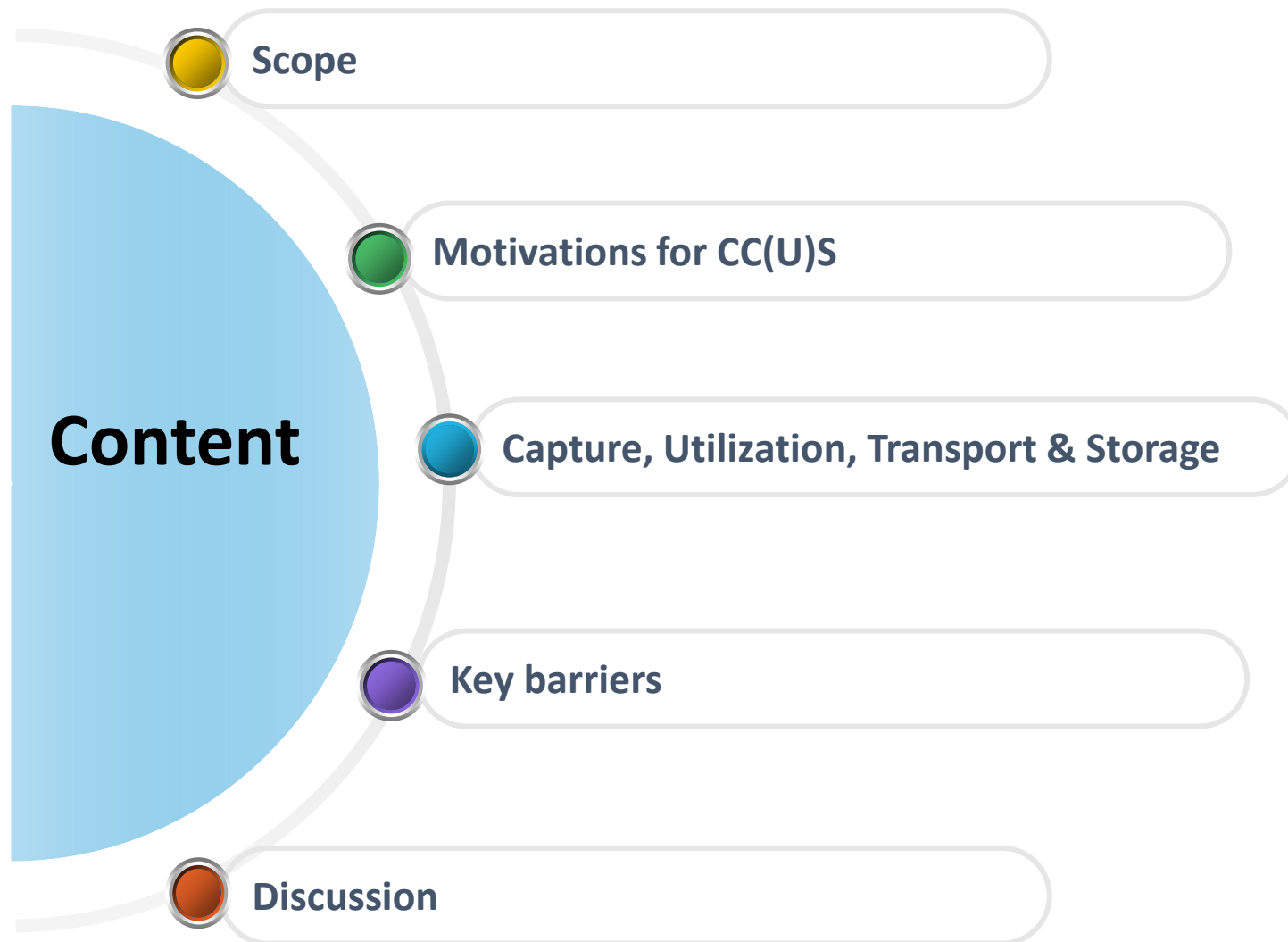


# Integration of CCS with Gas Turbines

Mohammad Mansouri & Peter Breuhaus



# Scope of this presentation

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**To provide an overview of the CCS system & technologies**

**To provide the basis for the discussion in the 2<sup>nd</sup> day of the workshop**

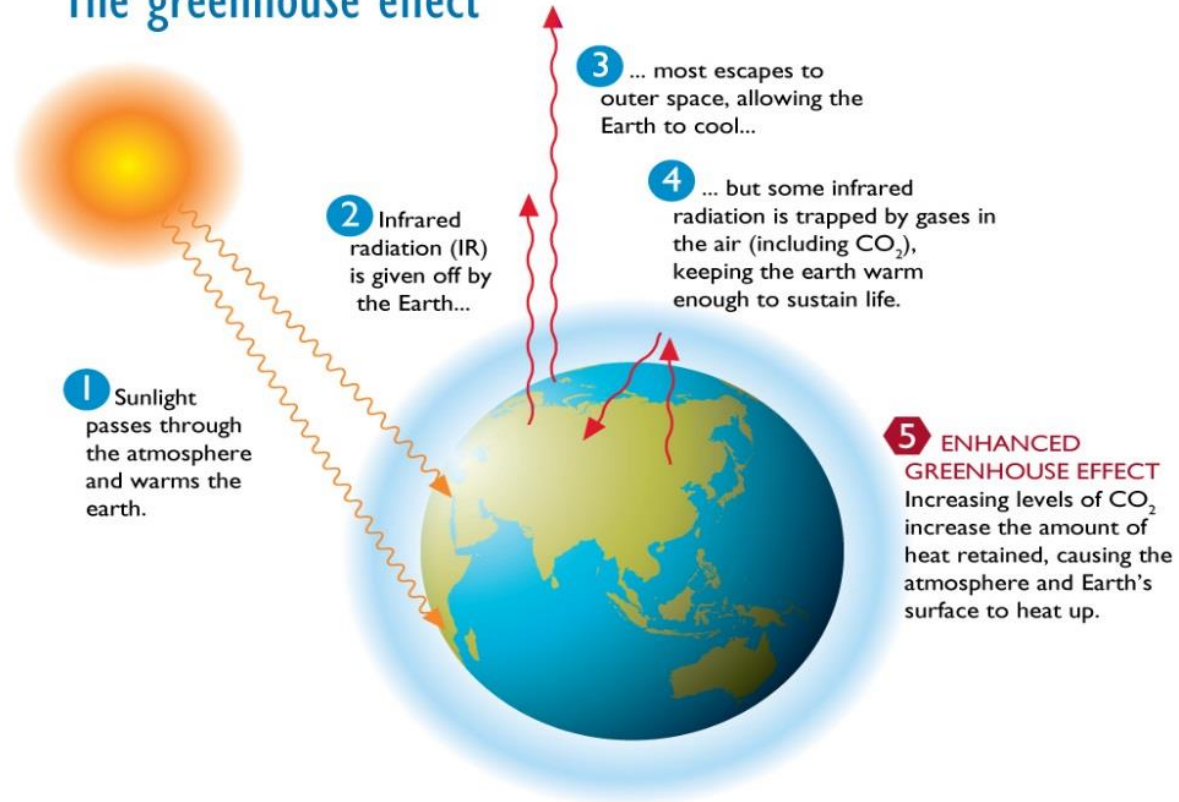
# How to supply energy in the transition time?

Kyoto Protocol  
in 1997

Several years  
of efforts

Paris Agreement  
in 2015

## The greenhouse effect

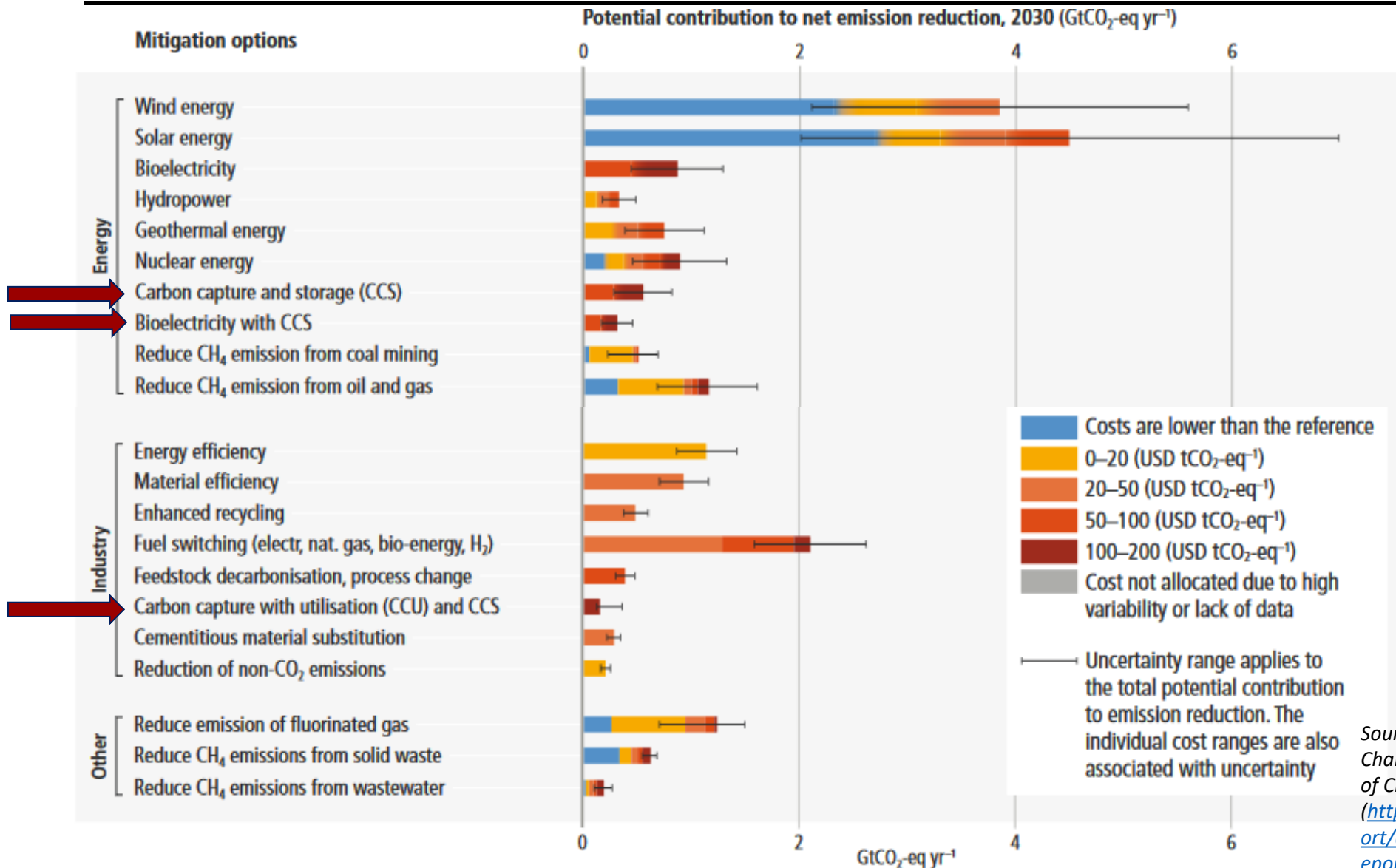


Source: Cooperative Research Centre for Greenhouse Gas Technologies (CO2CRC)



University of  
Stavanger

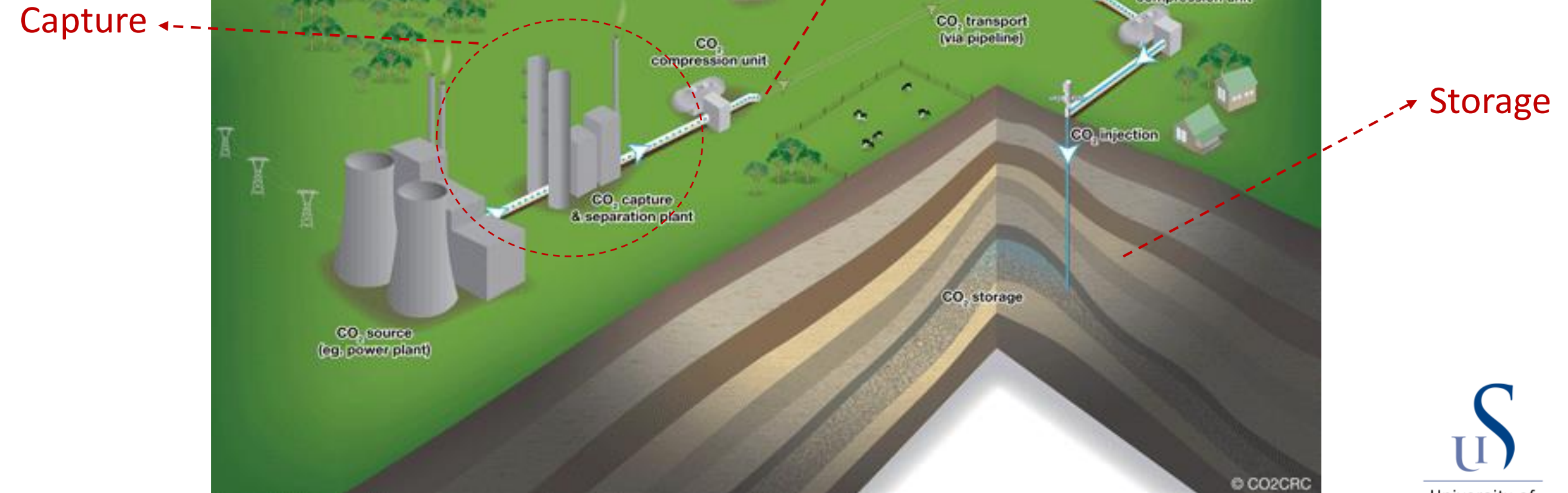
# CCS importance in GHG mitigation scenarios



CCUS technologies are recognized as one of the ten priority actions in the SET-Plan

Source: IPCC Climate Change 2022: Mitigation of Climate Change ([https://www.ipcc.ch/report/ar6/wg3/downloads/report/IPCC\\_AR6\\_WGIII\\_SP\\_M.pdf](https://www.ipcc.ch/report/ar6/wg3/downloads/report/IPCC_AR6_WGIII_SP_M.pdf))

# What is CCS?



# CCS – A chain of processes/technologies that enable

## 1. Capture of CO<sub>2</sub> from large points sources

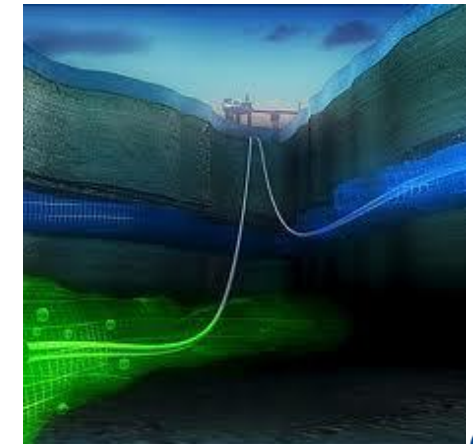
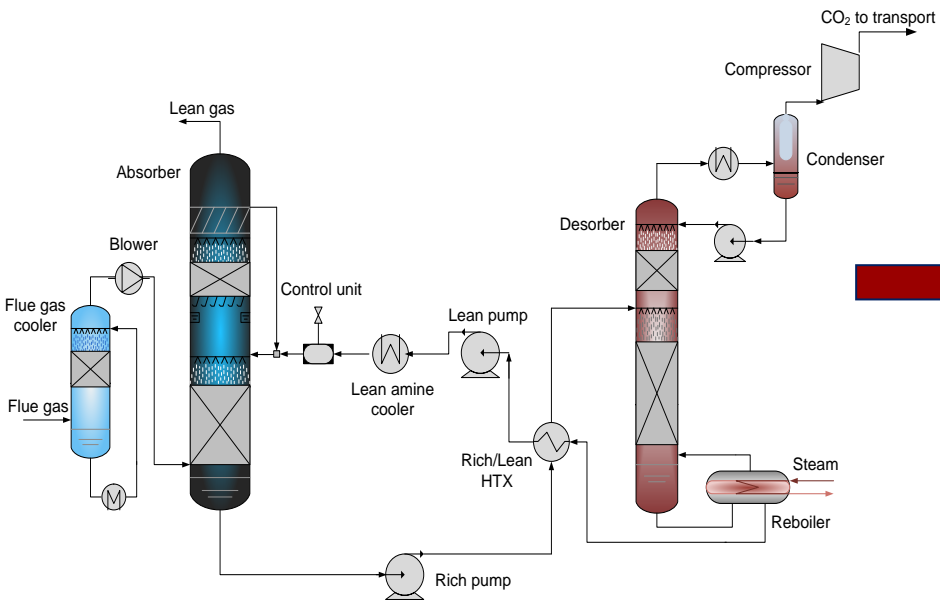
Power plants, steel, cement, refineries, gas processing, etc.

## 2. Transport

Trucks, ships, pipelines

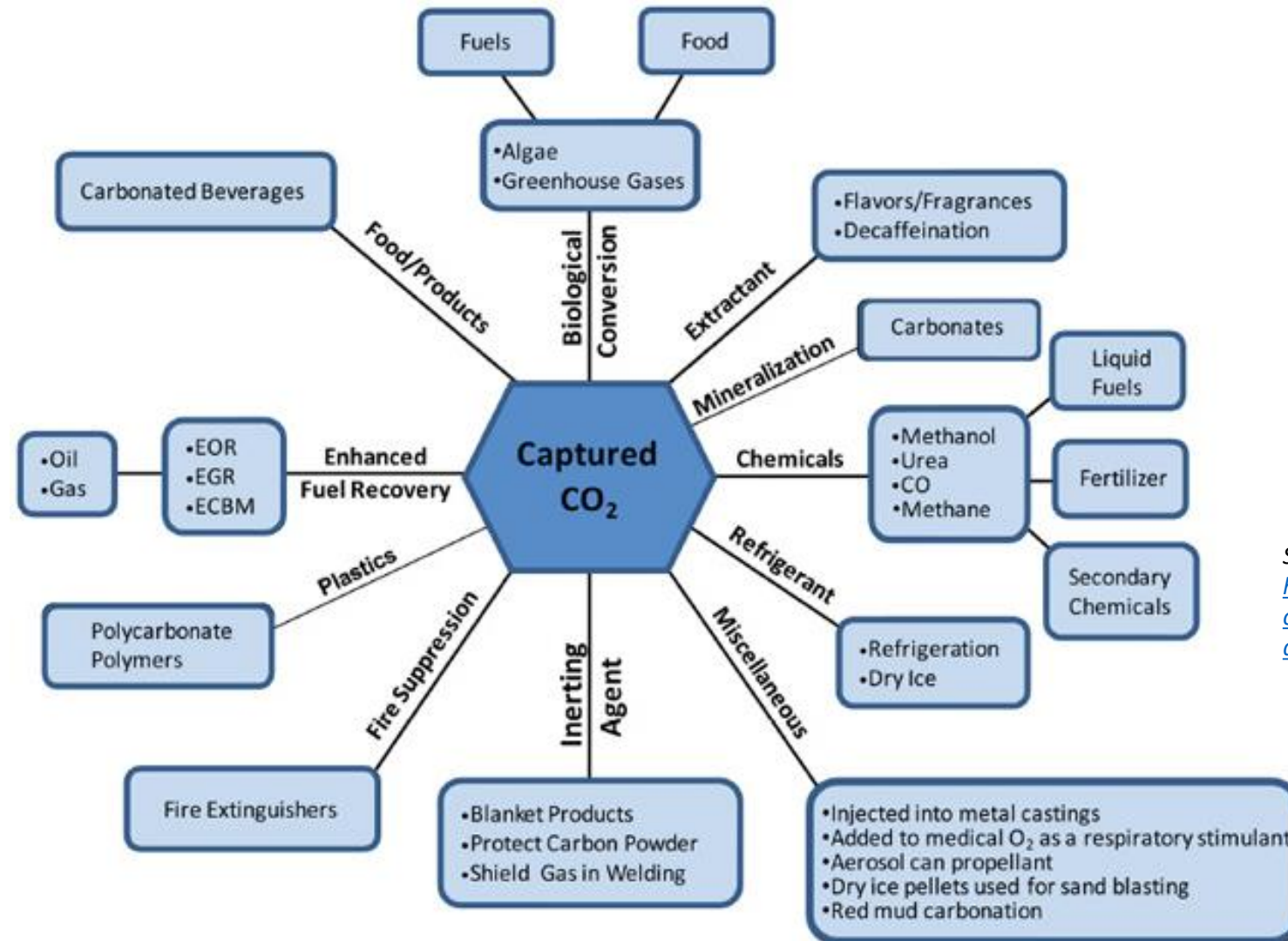
## 3. Storage of CO<sub>2</sub> in geological formations

Depleted oil and gas fields, saline aquifers, etc.



# Utilization in CCUS

The current and potential uses of CO<sub>2</sub>

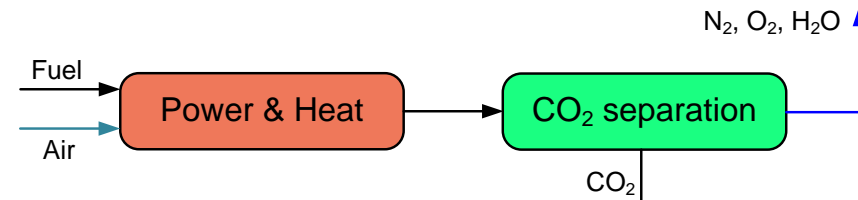


Source:

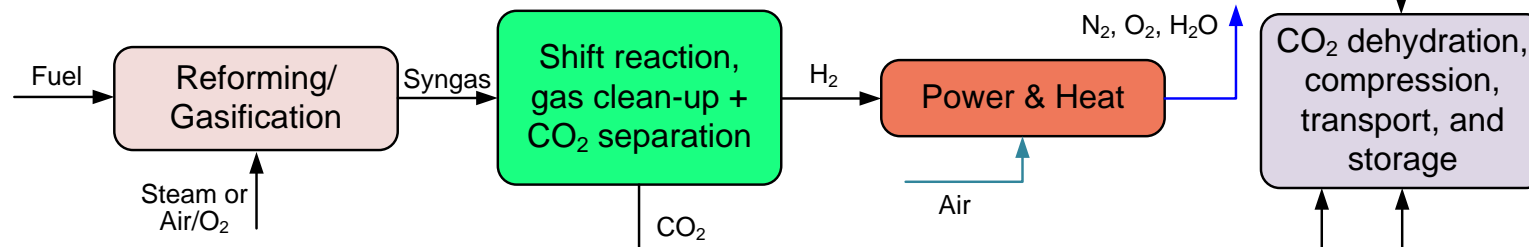
<https://www.netl.doe.gov/research/coal/carbon-storage/research-and-development/co2-utilization>

# Capture techniques – Heat & power sector

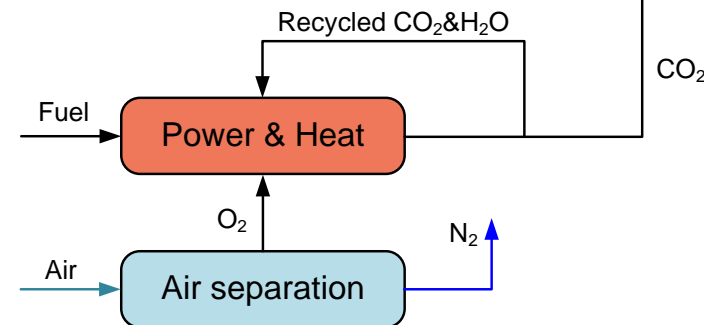
## Post-combustion capture



## Pre-combustion capture

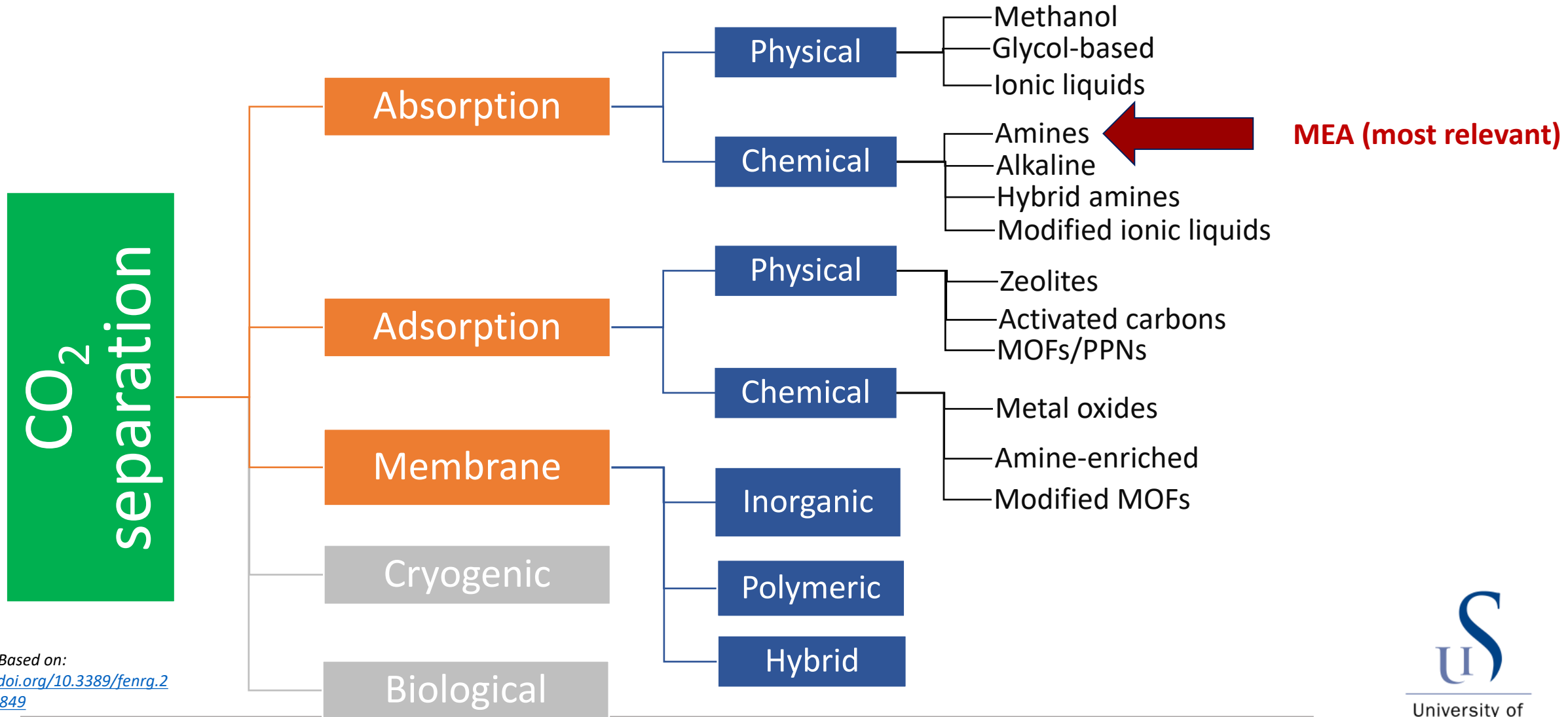


## Oxy-fuel combustion



Source: M. Mansouri, 2014,  
Phd Thesis, ISBN: 978-82-  
7644-584-8.

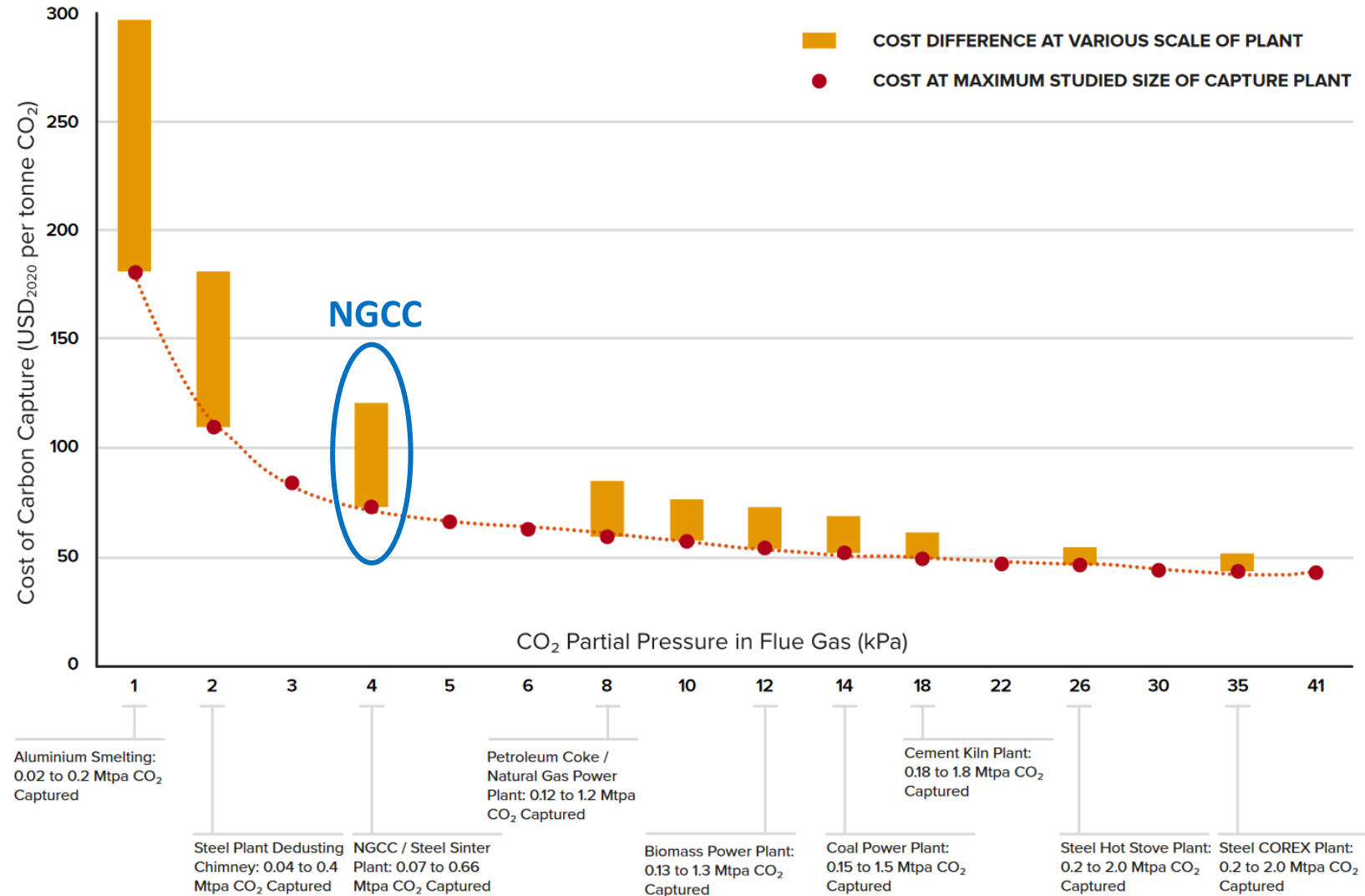
# CO<sub>2</sub> separation technologies



Source: Based on:  
<https://doi.org/10.3389/fenrg.2020.560849>

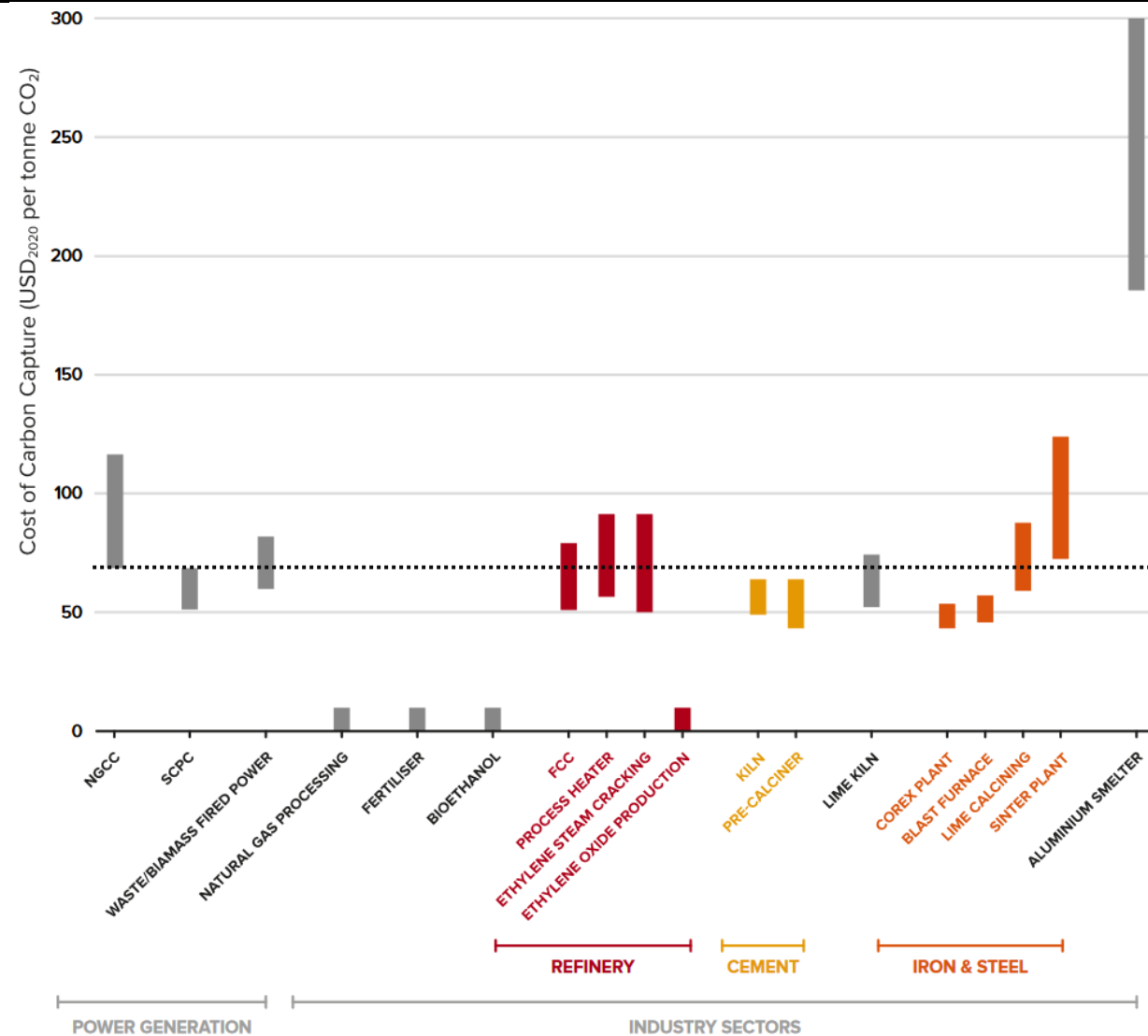
# CO<sub>2</sub> capture cost – Sensitive to scale & application 1

Cost is very high at low CO<sub>2</sub> partial pressure and reduces significantly at higher partial pressures



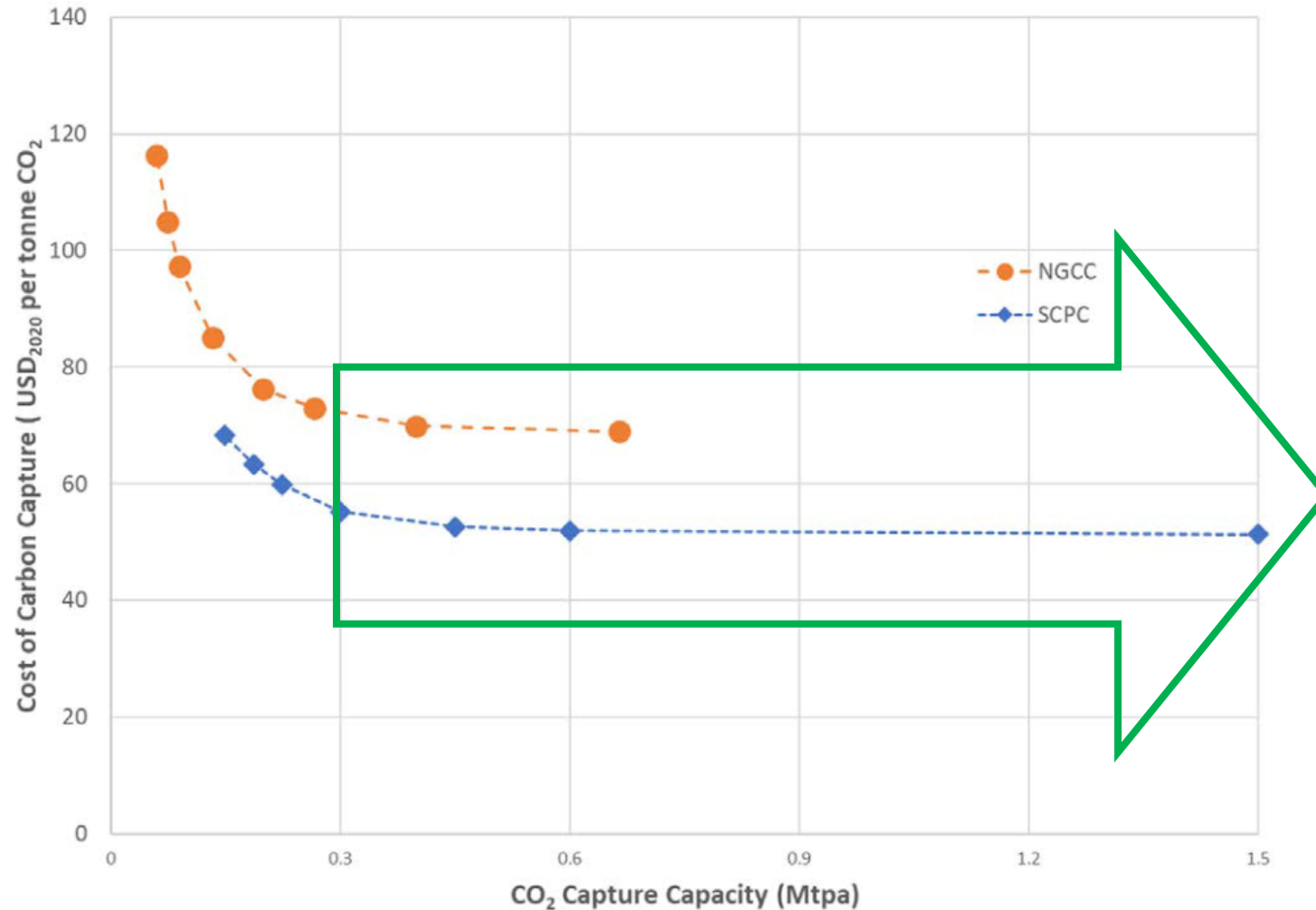
Source: GCCSI,  
<https://www.globalccsinstitute.com/wp-content/uploads/2021/03/Technology-Readiness-and-Costs-for-CCS-2021-1.pdf>

# CO<sub>2</sub> capture cost – Sensitive to scale & application 2



Source: GCCSI,  
<https://www.globalccsinstitute.com/wp-content/uploads/2021/03/Technology-Readiness-and-Costs-for-CCS-2021-1.pdf>

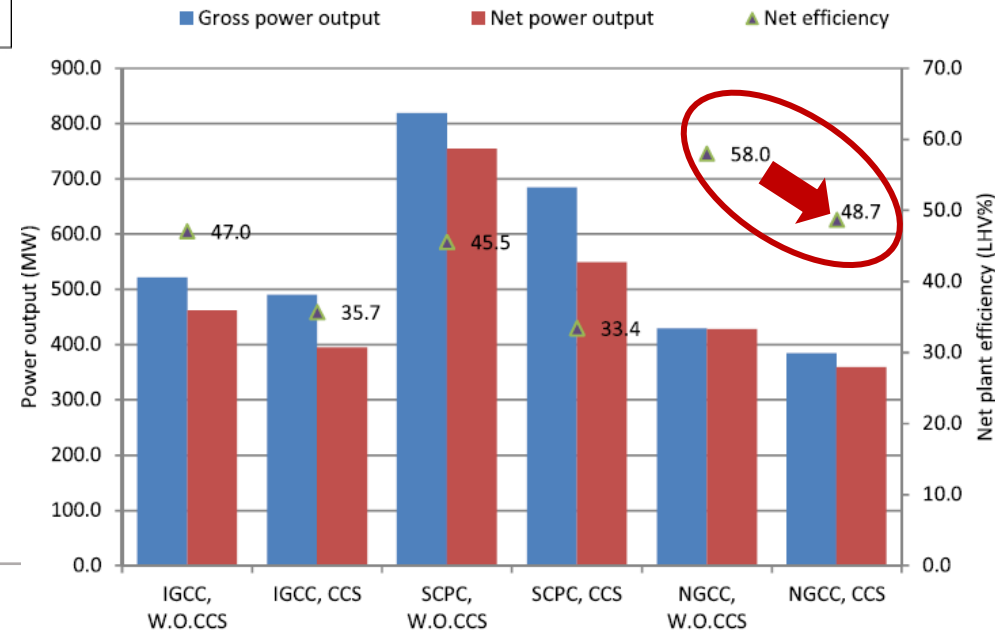
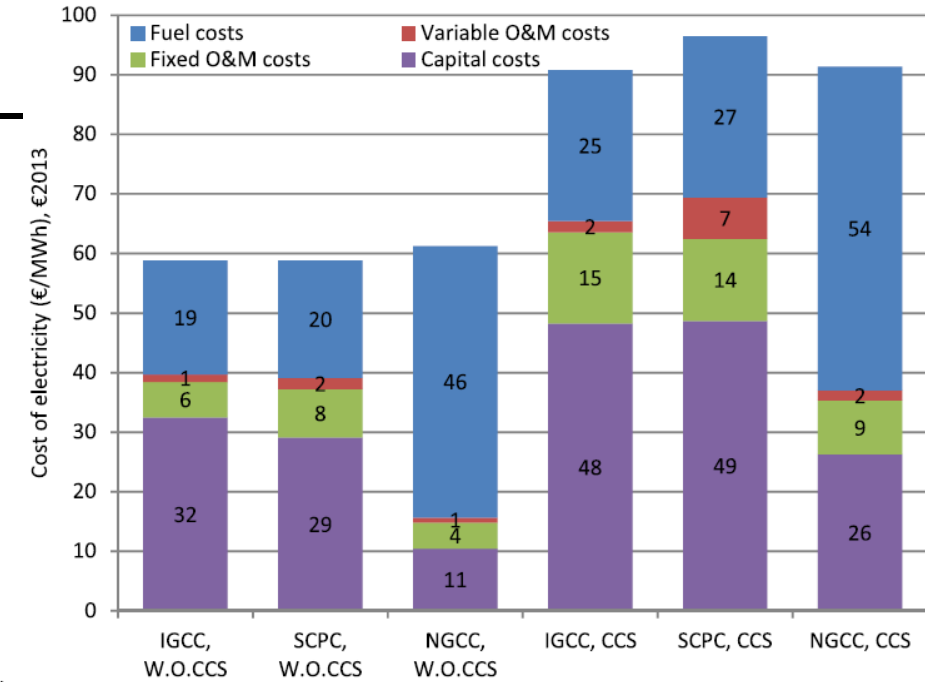
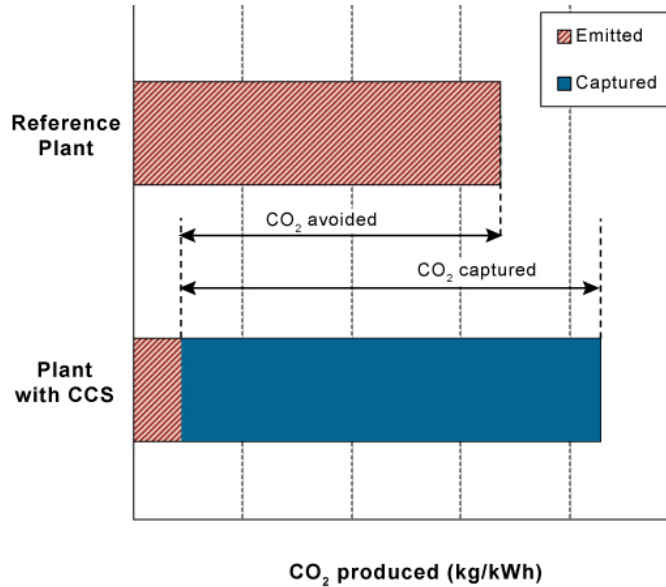
# CO<sub>2</sub> capture cost – Sensitive to capacity of capture unit



Source: GCCSI,  
<https://www.globalccsinstitute.com/wp-content/uploads/2021/03/Technology-Readiness-and-Costs-for-CCS-2021-1.pdf>

# Consequences on the performance

Source: IPCC Special Report on CCS



Source:  
<http://dx.doi.org/10.1016/j.ijhydene.2014.08.020>

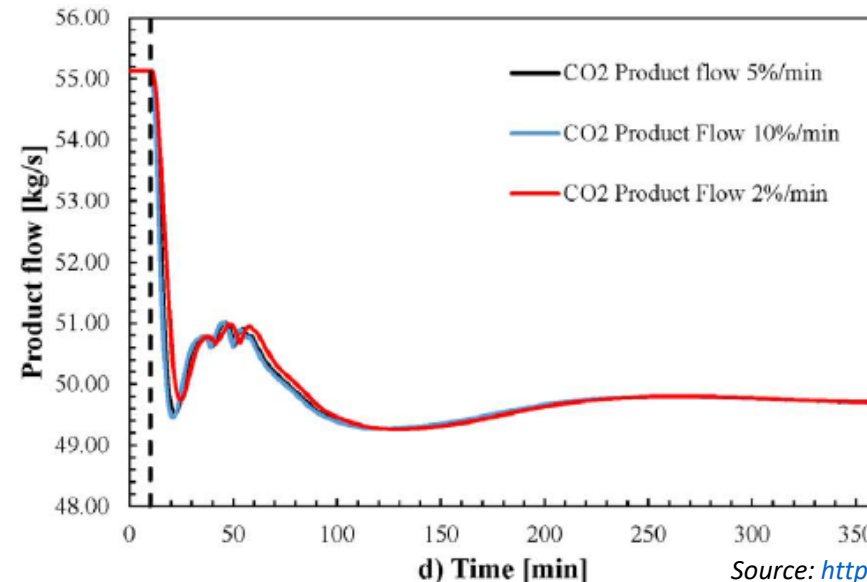
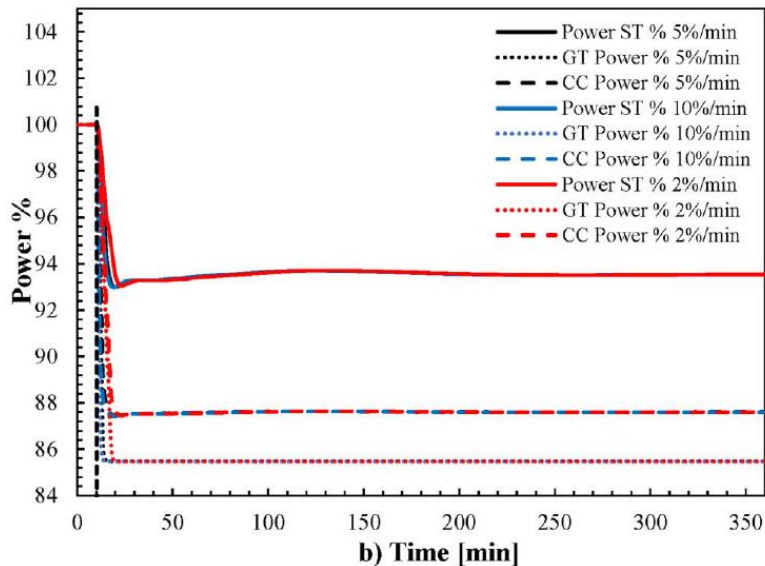
# Post-combustion capture dynamics

Source: PhD Thesis of Nina Enaasen Flø, NTNU, <https://ntnuopen.ntnu.no/ntnu-xmlui/handle/11250/301562>

	Residence time [min]	Volumetric flow solvent [m <sup>3</sup> /min]	Hold-up [m <sup>3</sup> ]
Absorber sump	5	32.9	164.6
Buffer tank	16	68.8	1100.5
Reboiler	5		353.2
Desorber sump	5	70.7	353.3
Desorber sump and reboiler	10	70.7	706.6
Cross heat exchanger and piping	26	66.8	1736.7
Reboiler steam side	1	5.9	5.9

Acc. to a simulation study by Montañés et al. (100-85% load change):

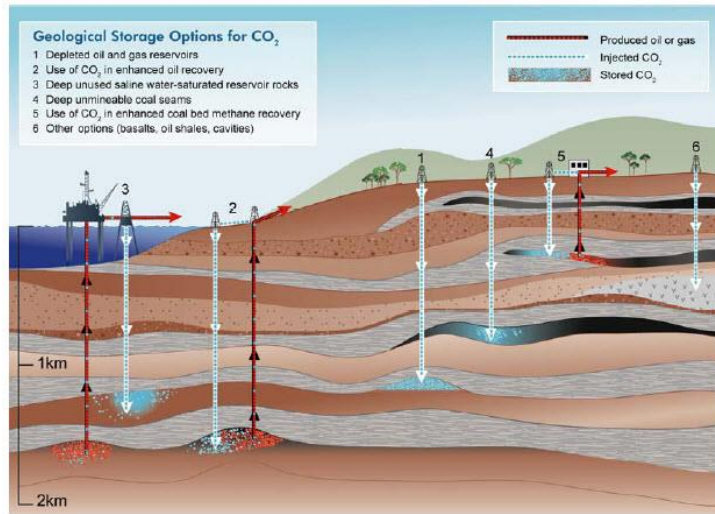
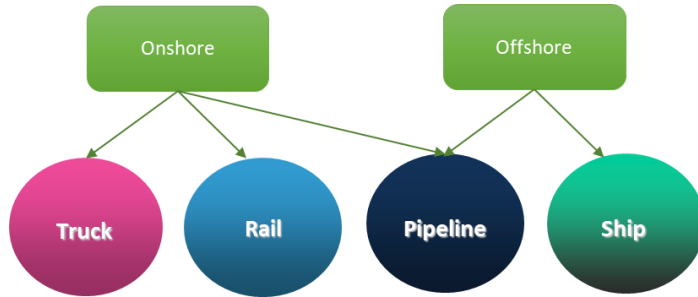
1. The capture addition to the NGCC plant should not impose any problem for stable power plant operation **under scheduled load changes**
2. **Inefficient transient operation of the PCC unit** can be expected in the long timescales
3. The **control parameter** is also affecting the transient performance of both GT and PCC sides



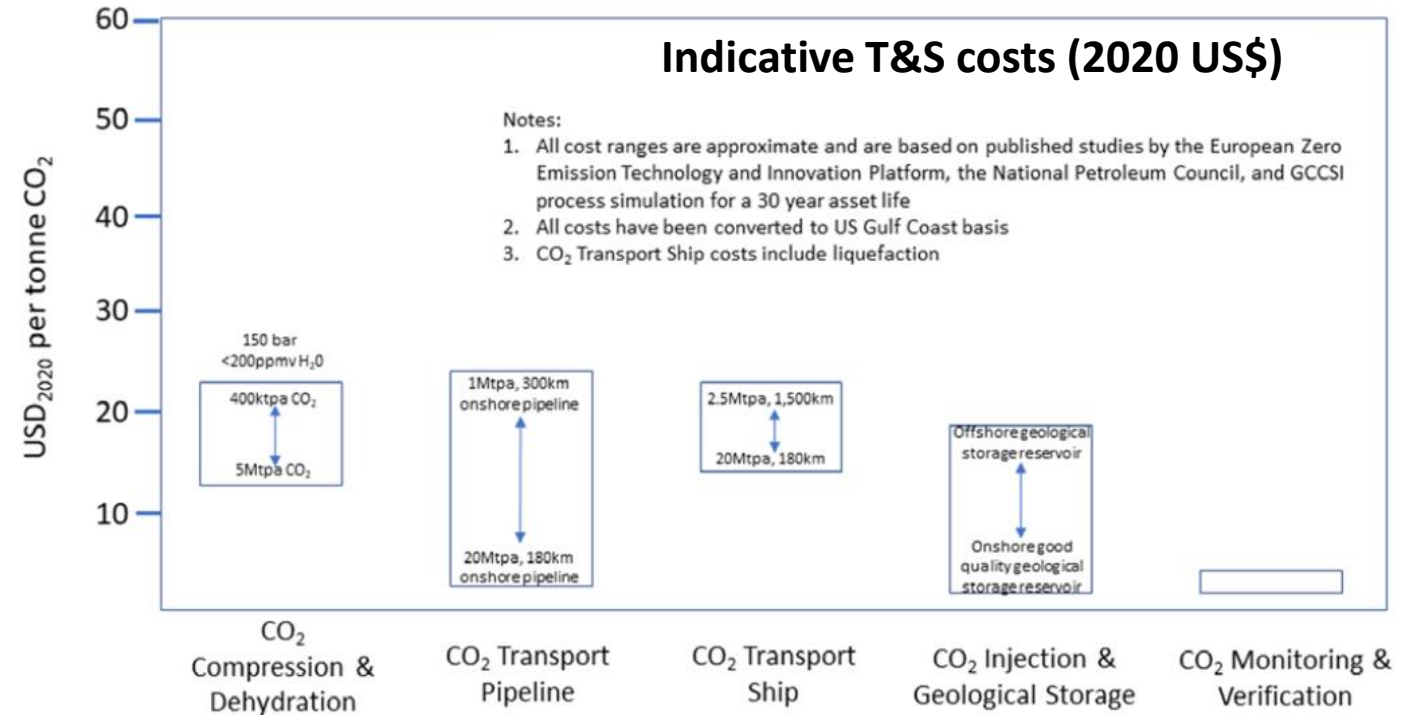
Source: <http://dx.doi.org/10.1016/j.ijggc.2017.05.011>

# Transport & Storage

## Transport



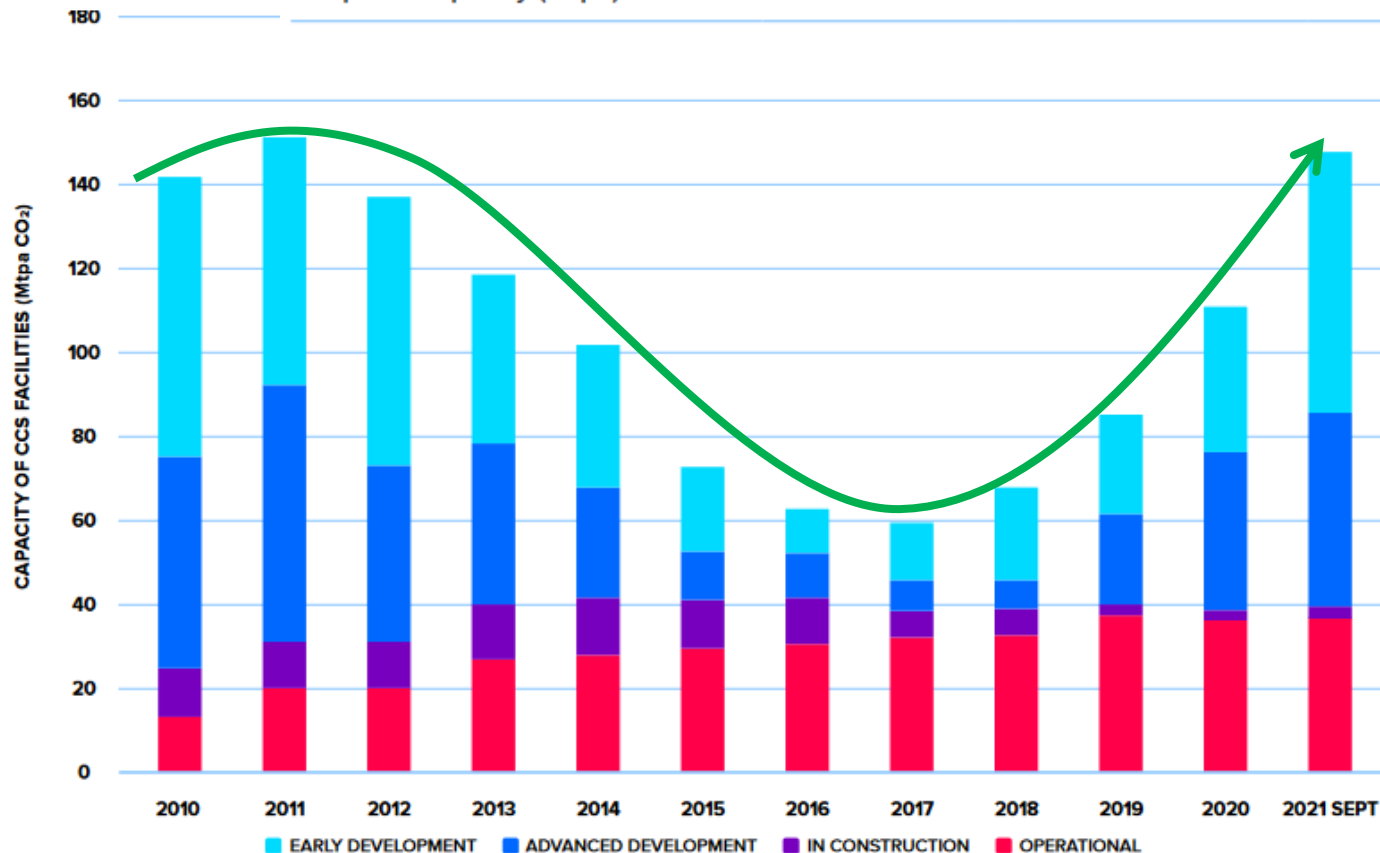
Different geological storage (Source: IPCC & CO2CRC)



Source: GCCSI, Technology Readiness and costs for CCS, 2021.

# CCS projects status

	OPERATIONAL	IN CONSTRUCTION	ADVANCED DEVELOPMENT	EARLY DEVELOPMENT	OPERATION SUSPENDED	TOTAL
Number of facilities	27	4	58	44	2	135
Capture capacity (Mtpa)	36.6	3.1	46.7	60.9	2.1	149.3



In Europe (acc. to GCCSI):

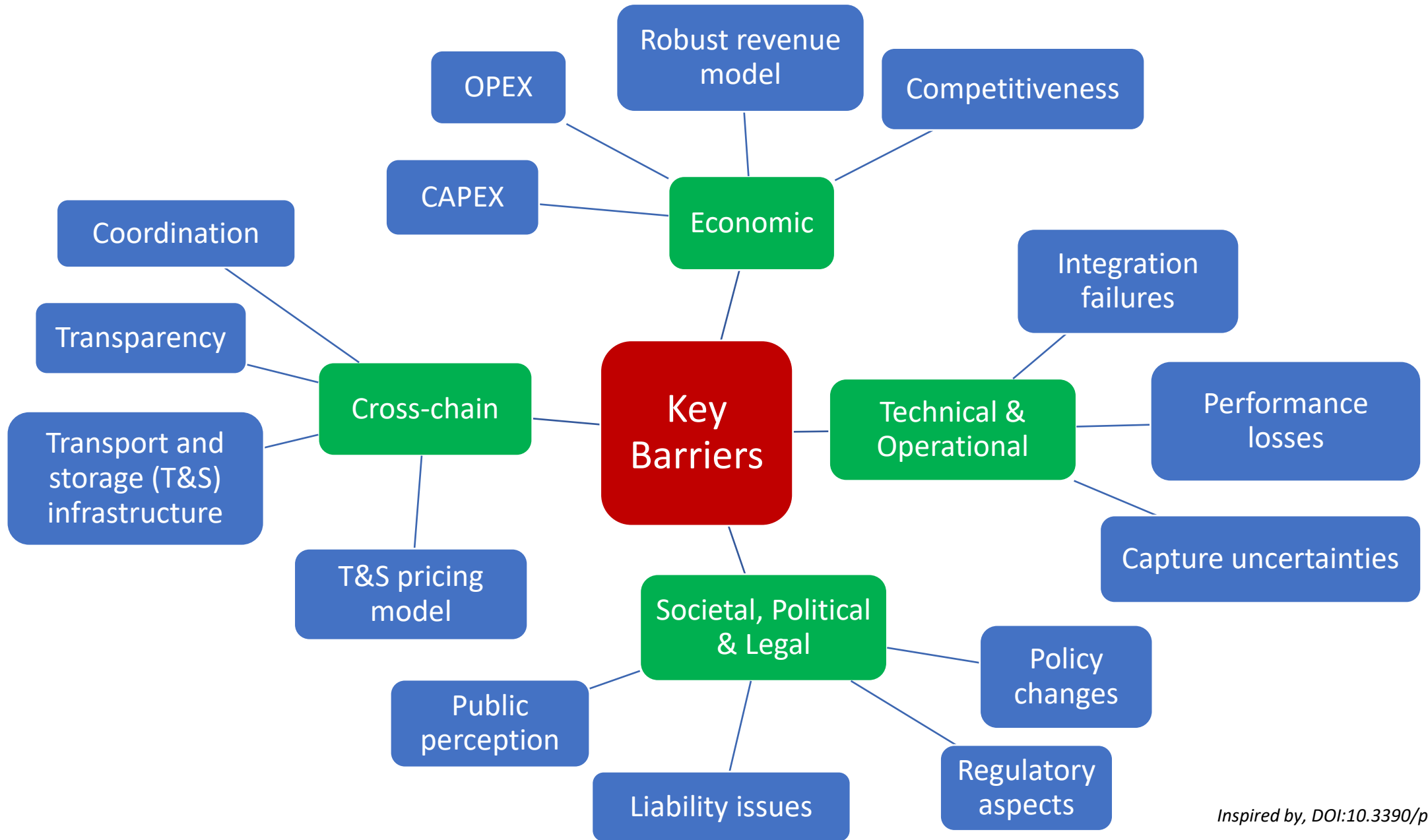
- 35 projects under development (as of Sep. 2021)
- Mostly around the North Sea region, but also in other locations

Source: GCCSI, Global Status of CCS 2021

# CCS projects in Europe



Source: IOGP, <https://iogpeurope.org/wp-content/uploads/2022/01/Map-of-EU-CCS-Projects-January-2022.pdf>



# Key takeaways & discussion points

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There are **several challenges** when considering CC(U)S as a mitigation option more specifically for the GT users

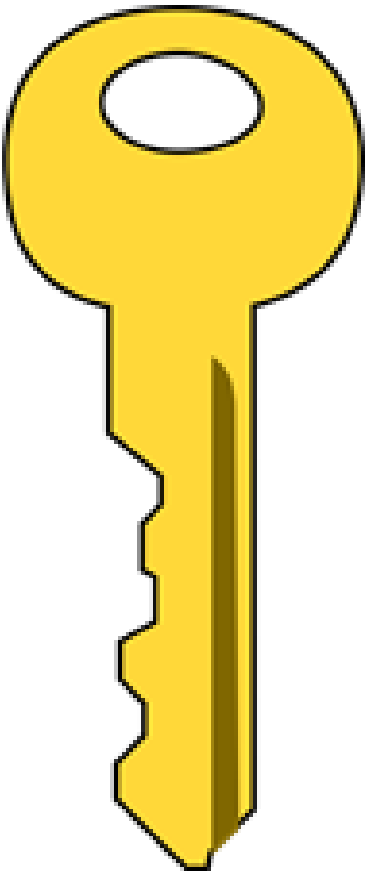
Costs, performance losses, CO<sub>2</sub> partial pressure, immaturity of technologies etc.

Does it make sense to invest in such **a cost intensive integration**:

When operated only a couple of hundreds of hours annually?

What about other users than the utility sector?

Short-term implementation targeted or a long-term vision?



The background is a watercolor-style wash of colors. It features various shades of blue, teal, and green, with some darker, more saturated areas and lighter, almost white areas. The colors are blended together in a soft, painterly manner, creating a textured and organic feel. The overall composition is abstract and artistic.

**Thank you!**